

# Tite-R-Bond™ Tape Application Guide

Tite-R-Bond™ Adhesion promoters are formulated for specific substrates. Ensure that you follow proper handling procedures as directed by the MSDS. Do not use any Tite-R-Bond™ that is beyond its shelf life.

## 1. Surface Preparation (Clean the Surface)

It is important that the surface the tape is being bonded to is free of dust, oil and other contaminants before Tite-R-Bond™ is applied. A 50/50 combination alcohol and water solution is usually sufficient in removing most contamination. The cleaning cloth should routinely be replaced. If oil is present on the substrate, a stronger solvent may be necessary. An acetone or naphtha wipe would be able to remove most oils. Refer to the MSDS sheets of any cleaning solvents for proper use and procedures. The surface must be dry before the Tite-R-Bond™ is applied.

## 2. Shake the Container Before Using

For best results constant agitation is recommended.

## 3. Temperature

The recommended application temperature range is 15°C to 27°C.

## 4. Apply the Tite-R-Bond™ to the Surface

Apply the Tite-R-Bond™ in one continuous coat. Tite-R-Bond can be applied with a clean cloth, and applicator bottle, or a sprayer. DO NOT apply more than one layer of Tite-R-Bond™ to a surface.

## 5. Allow the Tite-R-Bond™ to Dry

Tite-R-Bond must be dry BEFORE applying tape to the part. Tape must be applied within 1 hour after the Tite-R-Bond™ is applied.

## 6. Apply Tape to the Surface

Follow manufacturer recommendations.

The above instructions are general guidelines. Because Saint-Gobain Performance Plastics cannot anticipate or control every potential application, we recommend testing the product under individual application conditions prior to use. If you have any questions or comments, please feel free to contact Saint-Gobain Performance Plastics in Chaineux.

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